EE 330
Lecture 13

Devices in Semiconductor Processes

- Resistors
- Diodes
- Capacitors
- MOSFETs
- BJTs

Fall 2024 Exam Schedule

Exam 1 Friday Sept 27

Review from Last Lecture

Basic Semiconductor Processes

MOS (Metal Oxide Semiconductor)

1. NMOS	n-ch
2. PMOS	p-ch
3. CMOS	n-ch & p-ch

- Basic Device: MOSFET
- Niche Device: MESFET
- Other Devices: Diode
  BJT (Bipolar Junction Transistor)
  JFET (Junction Field Effect Transistor)
  Resistors
  Capacitors
  Schottky Diode

Basic Semiconductor Processes

Bipolar

1. T^2L
2. ECL
3. I^2L
4. Linear Ics

- Basic Device: BJT (Bipolar Junction Transistor)
- Niche Devices: HBT (Heterojunction Bipolar Transistor)
- Other Devices: Diode
  Resistor
  Capacitor
  Schottky Diode
  JFET (Junction Field Effect Transistor)

Basic Semiconductor Processes

Other Processes

- Thin and Thick Film Processes
  - Basic Device: Resistor
- BiMOS or BiCMOS
  - Combines both MOS & Bipolar Processes
  - Basic Devices: MOSFET & BJT
- SiGe
  - BJT with HBT implementation
- SiGe / MOS
  - Combines HBT & MOSFET technology
- SOI / SOS (Silicon on Insulator / Silicon on Sapphire)
- Twin-Well & Twin Tub CMOS
  - Very similar to basic CMOS but more optimal transistor char.

Review from Last Lecture

Devices in Semiconductor Processes

- Standard CMOS Process
  - MOS Transistors
    - n-channel
    - p-channel
  - Capacitors
  - Resistors
  - Diodes
  - BJT (decent in some processes)
    - npn
    - pnp
  - JFET (in some processes)
    - n-channel
    - p-channel
- Standard Bipolar Process
  - BJT
    - npn
    - pnp
  - JFET
    - n-channel
    - p-channel
  - Diodes
  - Resistors
  - Capacitors

- Niche Devices
  - Photodetectors (photodiodes, phototransistors, photoresistors)
  - MESFET
  - HBT
  - Schottky Diode (not Shockley)
  - MEM Devices
  - TRIAC/SCR
  - ….

Basic Devices

- Standard CMOS Process
  - MOS Transistors
    - n-channel
    - p-channel
  - Capacitors
  - Resistors
  - Diodes
  - BJT (decent in some processes)
    - npn
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- Standard Bipolar Process
  - BJT
    - npn
    - pnp
  - JFET
    - n-channel
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  - Diodes
  - Resistors
  - Capacitors
- Niche Devices
  - Photodetectors (photodiodes, phototransistors, photoresistors)
  - MESFET
  - HBT
  - Schottky Diode (not Shockley)
  - MEM Devices
  - TRIAC/SCR
  - ….

Primary Consideration in This Course

Some Consideration in This Course

(devices are available in some CMOS processes)

Some Consideration in This Course

Basic Devices and Device Models

- Resistor
- Diode
- Capacitor
- MOSFET
- BJT
- JFET
- MESFET

Basic Devices and Device Models

- Resistor
- Diode
- Capacitor
- MOSFET
- BJT

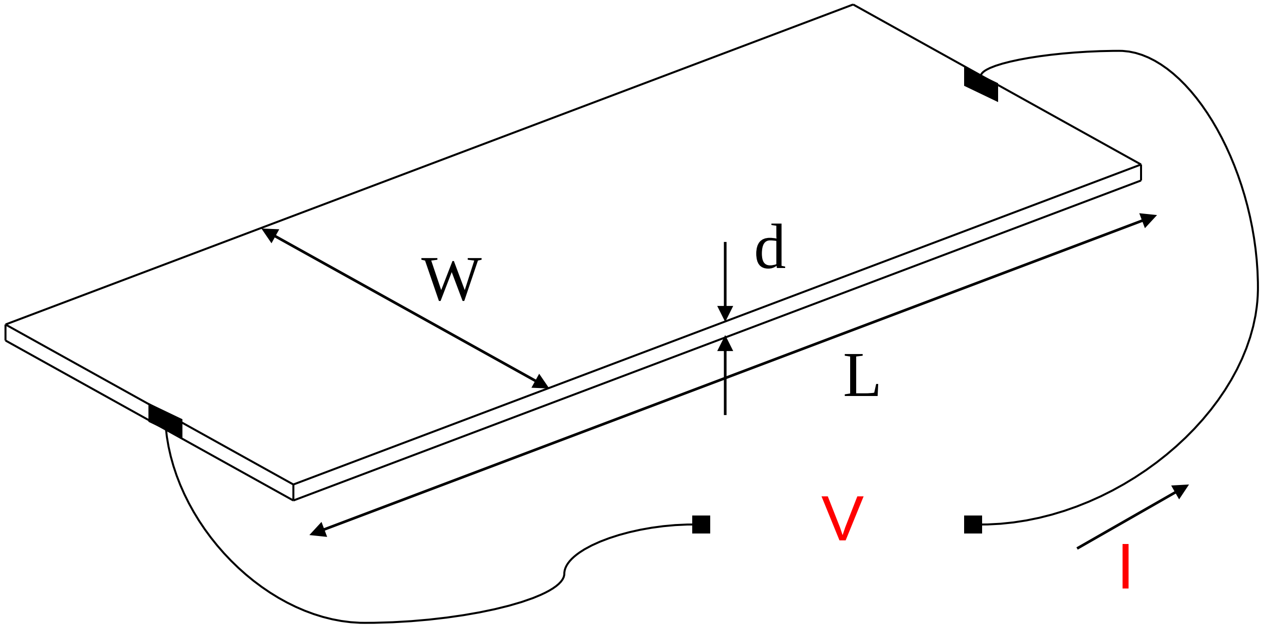
Resistors were discussed when considering interconnects so will only be briefly reviewed here

Resistors

- Generally thin-film devices
- Almost any thin-film layer can be used as a resistor
  – Diffused resistors
  – Poly Resistors
  – Metal Resistors
  – “Thin-film” adders (SiCr or NiCr)
- Subject to process variations, gradient effects and local random variations
- Often temperature and voltage dependent
  – Ambient temperature
  – Local Heating
- Nonlinearities often a cause of distortion when used in circuits
- Trimming possible resistors
  – Laser, links, switches

Have already modeled resistance as an interconnect
Modeling is the same as for a resistor so will briefly review

Resistor Model

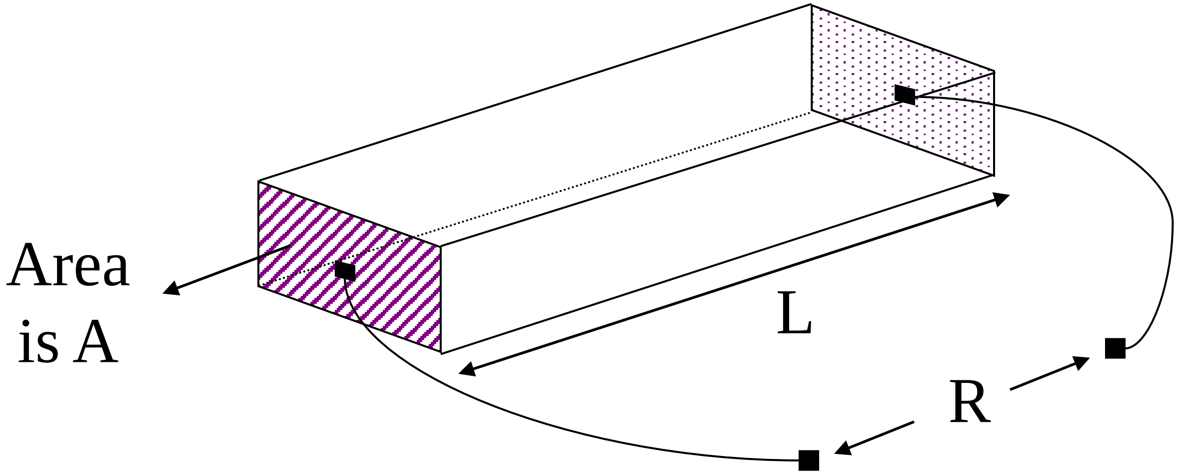


Model:

$$\mathbf{R} = \frac{\mathbf{V}}{\mathbf{I}}$$

Resistivity

- Volumetric measure of conduction capability of a material

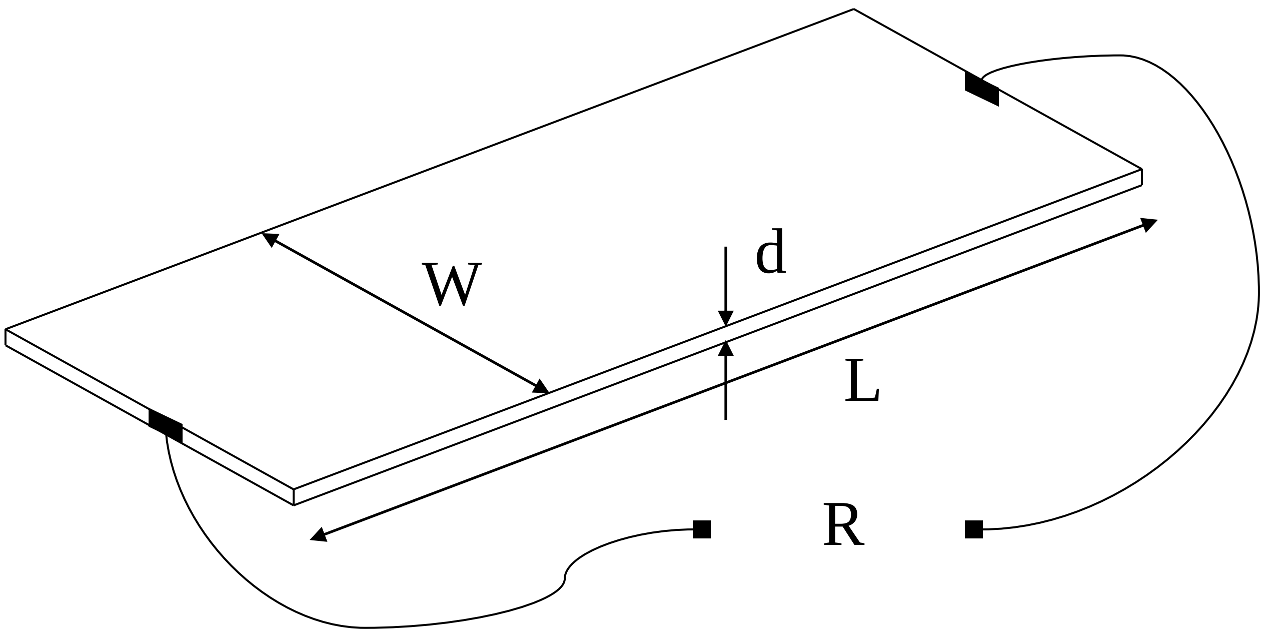


$$\rho = \frac{AR}{L}$$

for homogeneous material,
$\rho \perp A, R, L$

units : ohm cm

Sheet Resistance



$$R_{\square} = \frac{RW}{L}$$ (for d << w, d << L) units : ohms /•

for homogeneous materials, R• is independent of W, L, R

Relationship between ρ and $R_{\square}$

$$R_{\square} = \frac{RW}{L}$$

$$\rho = \frac{AR}{L}$$

$$\rho = \frac{A}{W} R_{\square}$$

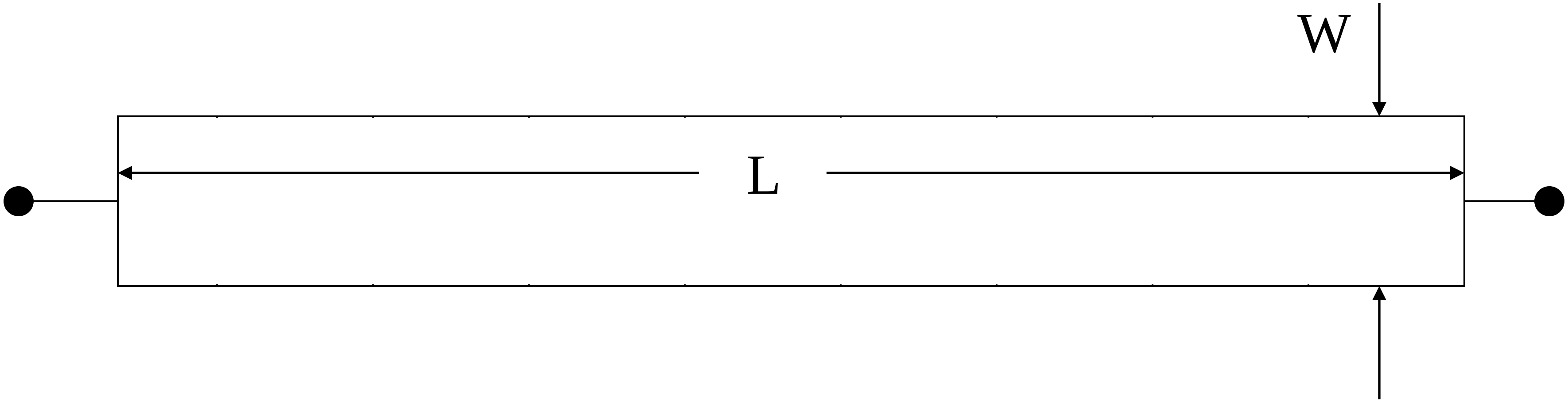
$$A = W \times d$$

$$\rho = \frac{A}{W} R_{\square} = \frac{W\,d}{W} R_{\square} = d \times R_{\square}$$

Number of squares, N_S, often used instead of L / W in determining resistance of film resistors

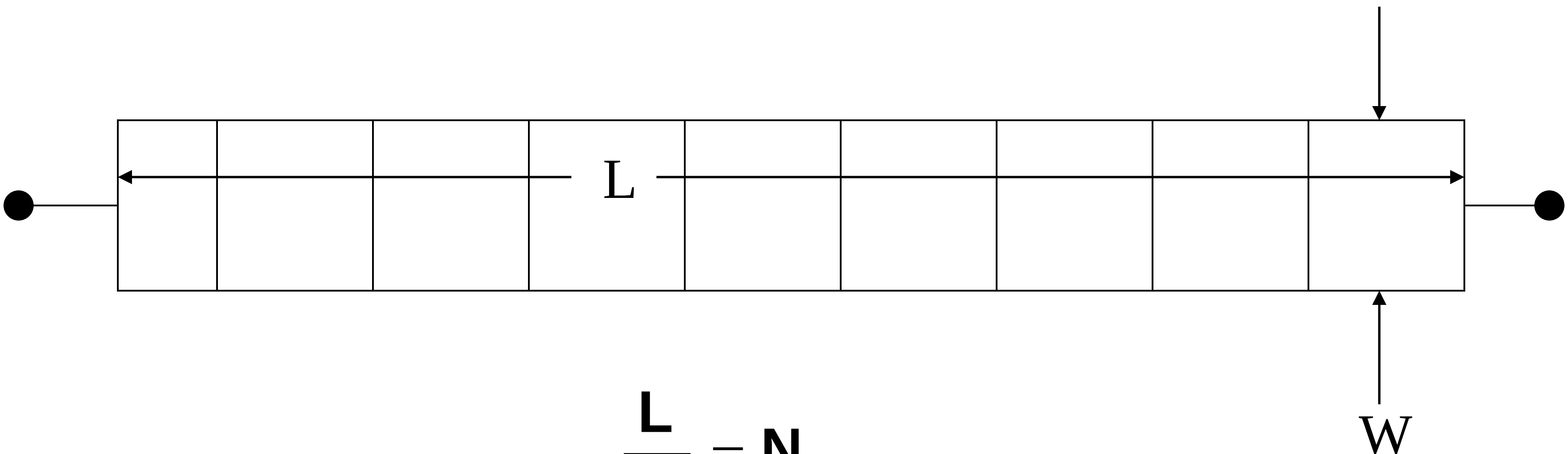
$$R = R_{\square} N_S$$

Example 1



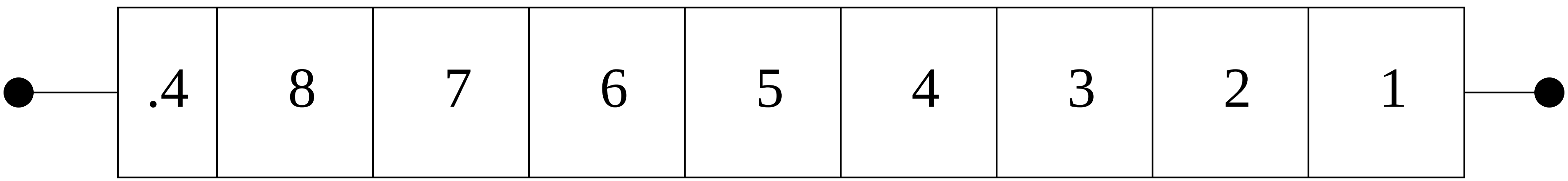
R = ?

Example 1



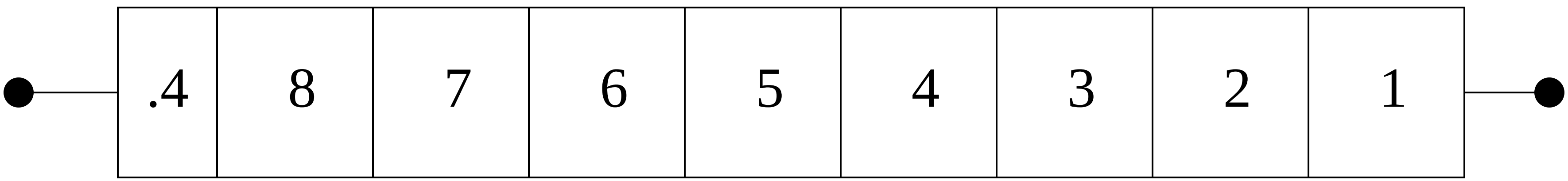
$$\frac{L}{W} = N_s$$

Example 1



R = ?

Example 1

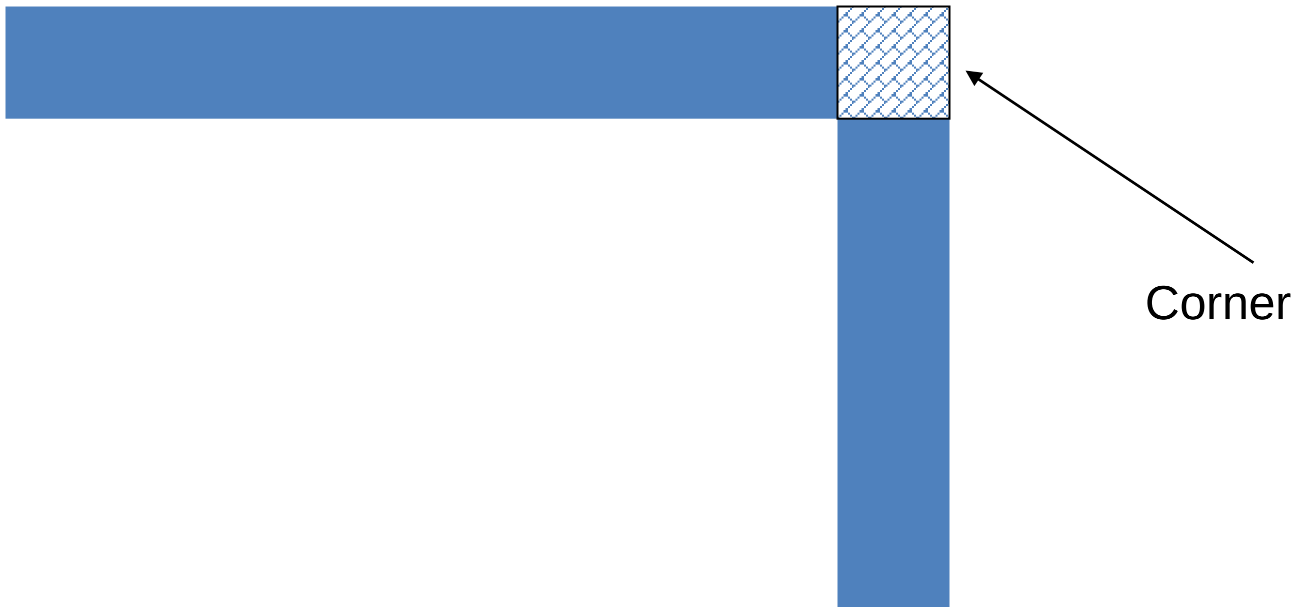


$R = ?$

$N_S = 8.4$

$\mathbf{R = R \cdot (8.4)}$

Corners in Film Resistors

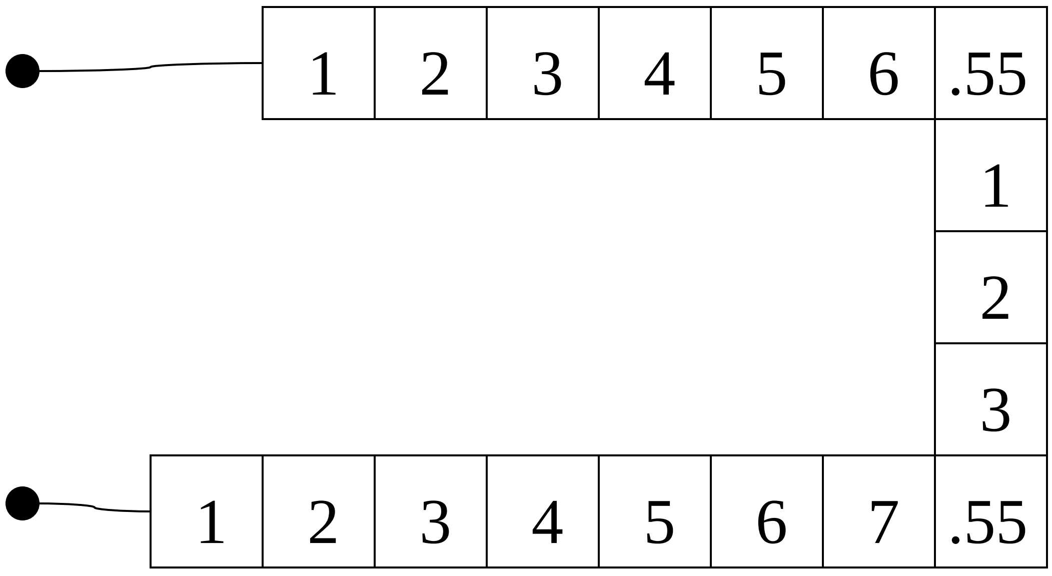


Rule of Thumb: .55 squares for each corner

Example 2

Determine R if $R_{\bullet} = 100\ \Omega/\bullet$

Example 2



$N_S = 17.1$

$R = (17.1)\,R_\square$

$R = 1710\ \Omega$

Resistivity of Materials used in Semiconductor Processing

- Cu: 1.7*E*-6 Ωcm
- Al: 2.7*E*-6 Ωcm
- Gold: 2.4*E*-6 Ωcm
- Platinum: 1.1*E*-5 Ωcm
- Polysilicon: 1E-2 to 1E4 Ωcm*
- n-Si: typically .25 to 5 Ωcm* (but larger range possible)
- intrinsic Si: 2.5*E5* Ωcm
- SiO_2: *E*14 Ωcm

* But fixed in a given process

http://www.cleanroom.byu.edu/ResistivityCal.phtml

Resistivity & Mobility Calculator/Graph for Various Doping Concentrations in Silicon

Dopant: (•) Arsenic ( ) Boron ( ) Phosphorus

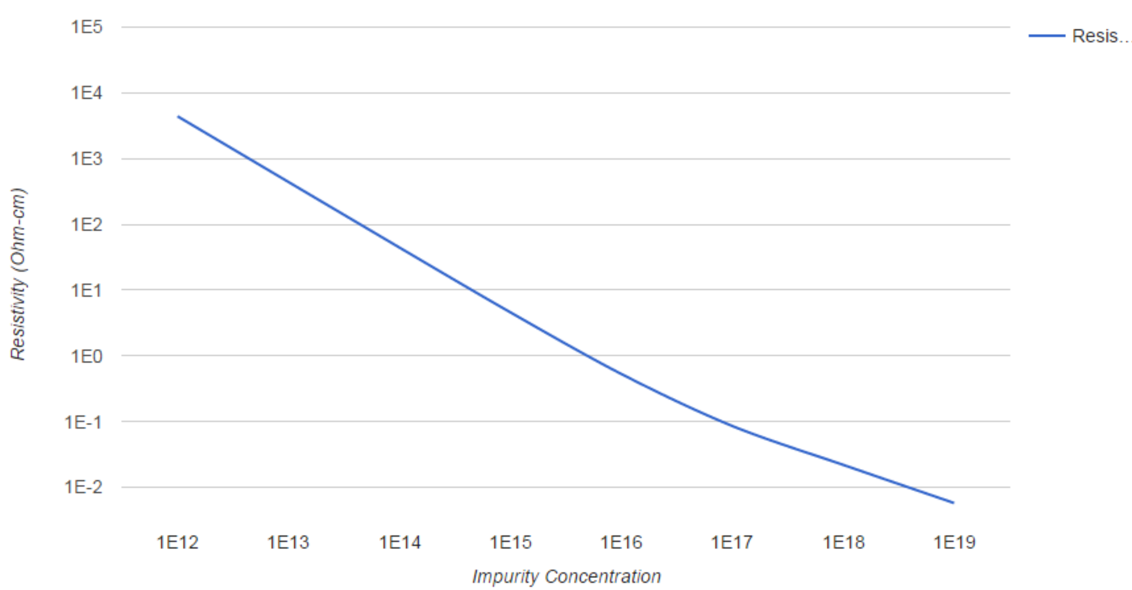
Impurity Concentration: 1e15 (cm^{-3})

Calculate | Export to CSV

Mobility: 1358.6941377290254 [cm^2/V-s]

Resistivity: 4.593746148183427 [Ω-cm]

Calculations are for a silicon substrate.



http://www.cleanroom.byu.edu/ResistivityCal.phtml

Resistivity & Mobility Calculator/Graph for Various Doping Concentrations in Silicon

Dopant: ( ) Arsenic (•) Boron ( ) Phosphorus

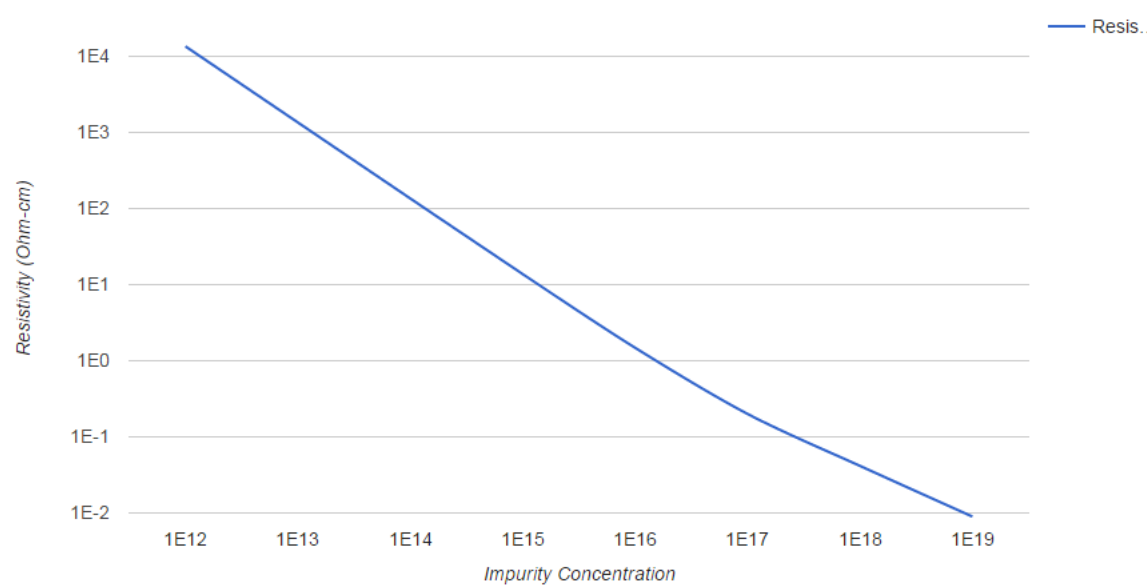
Impurity Concentration: 1e15 (cm^{-3})

[Calculate] [Export to CSV]

Mobility: 461.9540345952693 [cm^2/V-s]

Resistivity: 13.511075765839905 [Ω-cm]

Calculations are for a silicon substrate.



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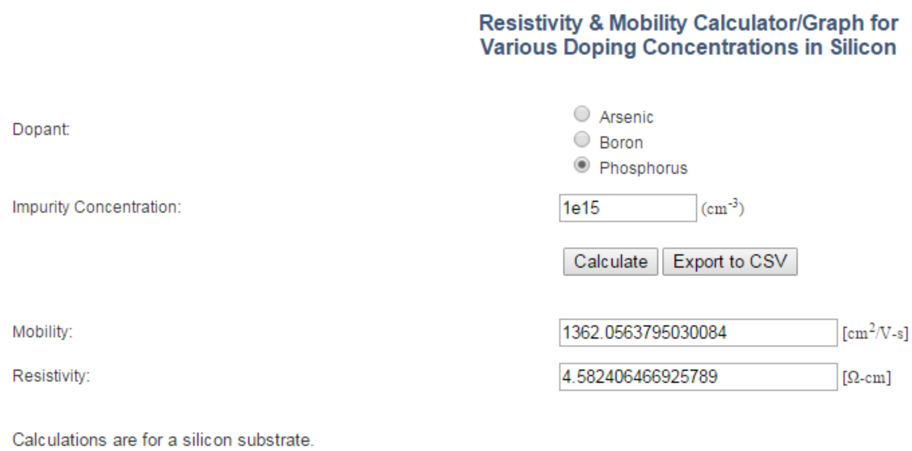
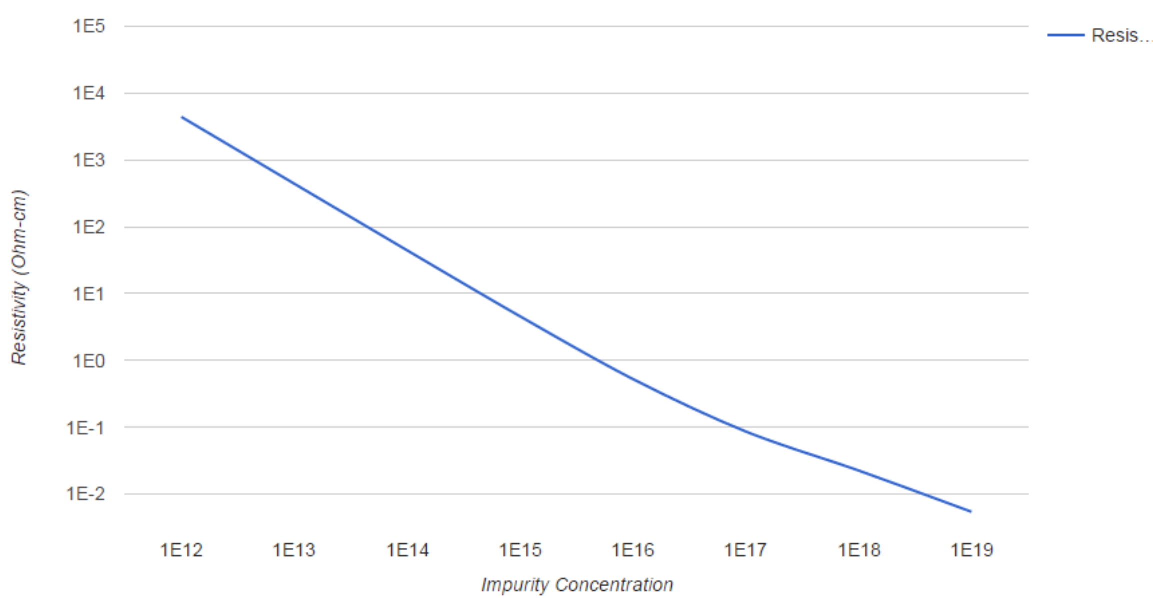




Temperature Coefficients

Used for indicating temperature sensitivity of resistors & capacitors

For a resistor:

$$\mathbf{TCR} = \left(\frac{1}{R}\frac{dR}{dT}\right)\Bigg|_{\text{op. temp}} \bullet 10^{6}\ \text{ppm}/^{\circ}\text{C}$$

This differential eqn can easily be solved if TCR is a constant

$$R(T_2) = R(T_1)\, e^{\frac{T_2 - T_1}{10^6}\mathrm{TCR}}$$

If x is small, $e^x \cong 1 + x$

It follows that If TCR*(T_2-T_1) is small,

$$R(T_2) \approx R(T_1)\left[1 + (T_2 - T_1)\frac{\mathrm{TCR}}{10^6}\right]$$

Identical Expressions for Capacitors

Voltage Coefficients

Used for indicating voltage sensitivity of resistors & capacitors

For a resistor:

$$\mathbf{VCR} = \left.\left(\frac{\mathbf{1}}{\mathbf{R}}\frac{\mathbf{dR}}{\mathbf{dV}}\right)\right|_{\textbf{ref voltage}} \bullet \mathbf{10^6\ ppm/V}$$

This diff eqn can easily be solved if VCR is a constant

$$\mathbf{R}(\mathbf{V_2}) = \mathbf{R}(\mathbf{V_1})\, e^{\frac{\mathbf{V_2}-\mathbf{V_1}}{10^6}\mathbf{VCR}}$$

It follows that If VCR*(V_2-V_1) is small,

$$\boxed{\mathbf{R}(\mathbf{V_2}) \approx \mathbf{R}(\mathbf{V_1})\left[1+(\mathbf{V_2}-\mathbf{V_1})\frac{\mathbf{VCR}}{\mathbf{10^6}}\right]}$$

Identical Expressions for Capacitors

Temperature and Voltage Coefficients

- Temperature and voltage coefficients often quite large for diffused resistors
- Temperature and voltage coefficients often quite small for poly and metal film (e.g. SiCr) resistors

Type of layer	Sheet Resistance Ω/□	Accuracy (absolute) %	Temperature Coefficient ppm/°C	Voltage Coefficient ppm/V
n + diff	30 - 50	20 - 40	200 - 1K	50 - 300
p + diff	50 -150	20 - 40	200 - 1K	50 - 300
n - well	2K - 4K	15 - 30	5K	10K
p - well	3K - 6K	15 - 30	5K	10K
pinched n - well	6K - 10K	25 - 40	10K	20K
pinched p - well	9K - 13K	25 - 40	10K	20K
first poly	20 - 40	25 - 40	500 - 1500	20 - 200
second poly	15 - 40	25 - 40	500 - 1500	20 - 200

(relative accuracy much better and can be controlled by designer)

From:F. Maloberti : Design of CMOS Analog Integrated Circuits - "Resistors, Capacitors, Switches"

MOS Passive RC Component Typical Performance Summary

Component Type	Range of Values	Absolute Accuracy	Relative Accuracy	Temperature Coefficient	Voltage Coefficient
MOSFET gate Cap.	6-7 fF/μm^2	10%	0.1%	20ppm/°C	±20ppm/V
Poly-Poly Capacitor	0.3-0.4 fF/μm^2	20%	0.1%	25ppm/°C	±50ppm/V
Metal-Metal Capacitor	0.1-1fF/μm^2	10%	0.6%	-40ppm/°C	±1ppm/V
Diffused Resistor	10-100 Ω/sq.	35%	2%	1500ppm/°C	200ppm/V
Ion Implanted Resistor	0.5-2 kΩ/sq.	15%	2%	400ppm/°C	800ppm/V
Poly Resistor	30-200 Ω/sq.	30%	2%	1500ppm/°C	100ppm/V
n-well Resistor	1-10 kΩ/sq.	40%	5%	8000ppm/°C	10kppm/V
Top Metal Resistor	30 mΩ/sq.	15%	2%	4000ppm/°C	-
Lower Metal Resistor	70 mΩ/sq.	28%	3%	4000ppm/°C	-

Table 2.4-1 Approximate Performance Summary of Passive Components in a 0.18 μm CMOS Process

Component Type	Typical Value	Typical Matching Accuracy	Temperature Coefficient	Voltage Coefficient
MiM capacitor	1.0 fF/μm^2	0.03%	50 ppm/°C	50 ppm/V
MOM capacitor	0.17 fF/μm^2	1%	50 ppm/°C	50 ppm/V
P^+ Diffused resistor (nonsilicide)	80–150 Ω/□	0.4%	1500 ppm/°C	200 ppm/V
N^+ Diffused resistor (non-silicide)	50–80 Ω/□	0.4%	1500 ppm/°C	200 ppm/V
N^+ Poly resistor (non-silicide)	300 Ω/□	2%	−2000 ppm/°C	100 ppm/V
P^+ Poly resistor (non-silicide)	300 Ω/□	0.5%	−500 ppm/°C	100 ppm/V
P^- Poly resistor (non-silicide)	1000 Ω/□	0.5%	−1000 ppm/°C	100 ppm/V
n-well resistor	1–2 kΩ/□		8000 ppm/°C	10k ppm/V

From Allen Holberg Third Edition

MOS Passive RC Component Performance Summary

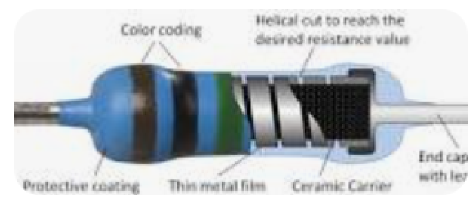
Component Type	Range of Values	Absolute Accuracy	Relative Accuracy	Temperature Coefficient	Voltage Coefficient
Poly-oxide-semi-conductor Capacitor	0.35-0.5 fF/μm²	10%	0.1%	20ppm/°C	±20ppm/V
Poly-Poly Capacitor	0.3-0.4 fF/μm²	20%	0.1%	25ppm/°C	±50ppm/V
Diffused Resistor	10-100 Ω/sq.	35%	2%	1500ppm/°C	200ppm/V
Ion Implanted Resistor	0.5-2 kΩ/sq.	15%	2%	400ppm/°C	800ppm/V
Poly Resistor	30-200 Ω/sq.	30%	2%	1500ppm/°C	100ppm/V
n-well Resistor	1-10 kΩ/sq.	40%	5%	8000ppm/°C	10kppm/V

From ECE 6440 Lecture by P. Allen

Layer	R/□ [Ω/□]	T_C [ppm/°C] @ T = 25 °C	V_C [ppm/V]	B_C [ppm/V]
N+ poly	100	-800	50	50
P+ poly	180	200	50	50
N+ diffusion	50	1500	500	-500
P+ diffusion	100	1600	500	-500
N-well	1000	-1500	20,000	30,000

How does TCR of Integrated Resistors Compare with Low-Cost Discrete Resistors?

Metal film resistors are available with tolerances of 0.1, 0.25, 0.5, 1 and 2%. The temperature coefficient of resistance (TCR) is usually between 50 and 100 ppm/°C.



Integrated resistors typically have a much larger TCR but there are some special processes that provide resistors with excellent thermal stability ($$$)

Example: Determine the percent change in resistance of a 5K Polysilicon resistor as the temperature increases from 30°C to 60°C if the TCR is constant and equal to 1500 ppm/°C

$$R(T_2) \cong R(T_1)\left[1+(T_2-T_1)\frac{TCR}{10^6}\right]$$

$$R(T_2) \cong R(T_1)\left[1+\left(30^oC\right)\frac{1500}{10^6}\right]$$

$$R(T_2) \cong R(T_1)[1+.045]$$

$$R(T_2) \cong R(T_1)[1.045]$$

Thus the resistor increases by 4.5%

Did not need $R(T_1)$ to answer this question !

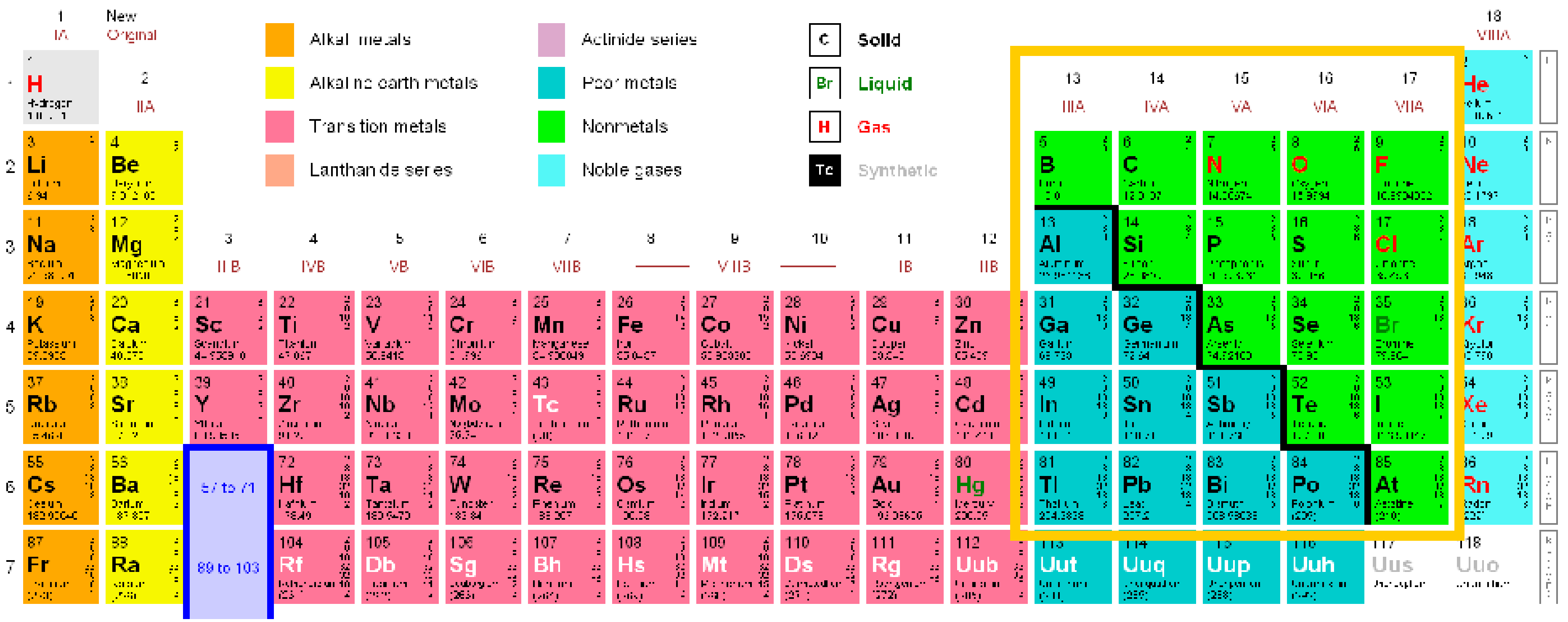
What is $R(T_1)$ as stated in this example ? 5K?

It is around 5K but if we want to be specific, would need to specify T

Basic Devices and Device Models

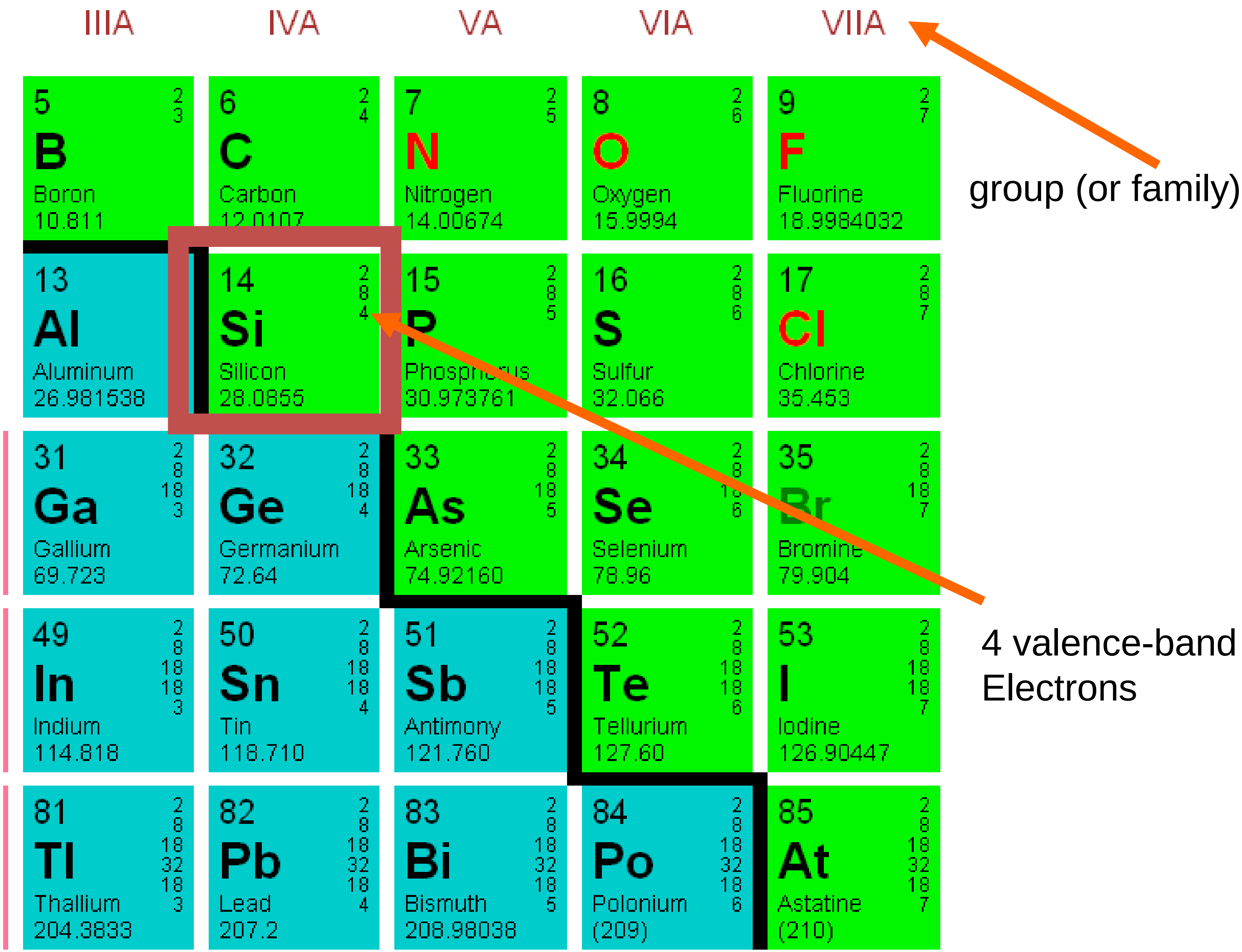
- Resistor
- Diode
- Capacitor
- MOSFET
- BJT

Periodic Table of the Elements

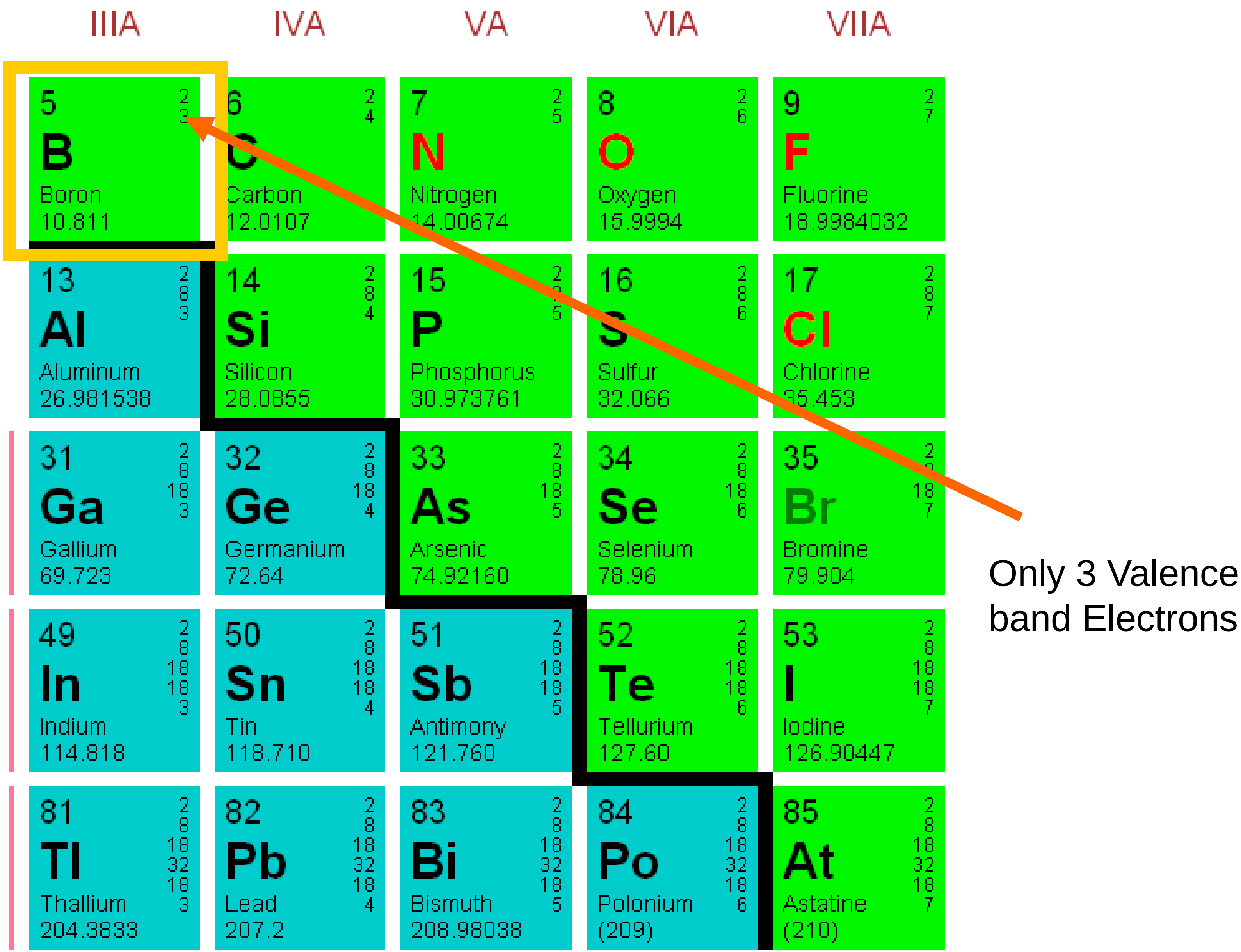


http://www.dayah.com/periodic/Images/periodic%20table.png

IIIA	IVA	VA	VIA	VIIA
5 **B** Boron 10.811 2 3	6 **C** Carbon 12.0107 2 4	7 **N** Nitrogen 14.00674 2 5	8 **O** Oxygen 15.9994 2 6	9 **F** Fluorine 18.9984032 2 7
13 **Al** Aluminum 26.981538 2 8 3	14 **Si** Silicon 28.0855 2 8 4	15 **P** Phosphorus 30.973761 2 8 5	16 **S** Sulfur 32.066 2 8 6	17 **Cl** Chlorine 35.453 2 8 7
31 **Ga** Gallium 69.723 2 8 18 3	32 **Ge** Germanium 72.64 2 8 18 4	33 **As** Arsenic 74.92160 2 8 18 5	34 **Se** Selenium 78.96 2 8 18 6	35 **Br** Bromine 79.904 2 8 18 7
49 **In** Indium 114.818 2 8 18 18 3	50 **Sn** Tin 118.710 2 8 18 18 4	51 **Sb** Antimony 121.760 2 8 18 18 5	52 **Te** Tellurium 127.60 2 8 18 18 6	53 **I** Iodine 126.90447 2 8 18 18 7
81 **Tl** Thallium 204.3833 2 8 18 32 18 3	82 **Pb** Lead 207.2 2 8 18 32 18 4	83 **Bi** Bismuth 208.98038 2 8 18 32 18 5	84 **Po** Polonium (209) 2 8 18 32 18 6	85 **At** Astatine (210) 2 8 18 32 18 7



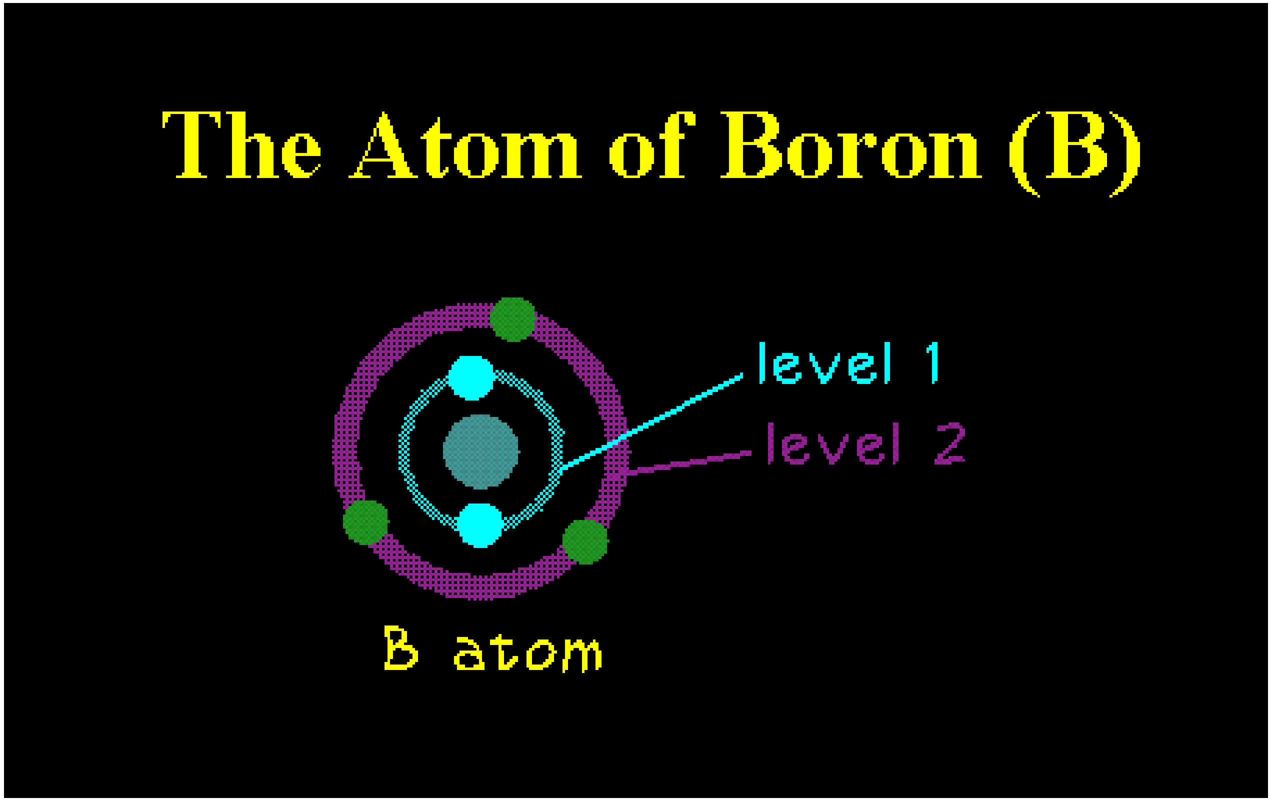
All elements in group IV have 4 valence-band electrons



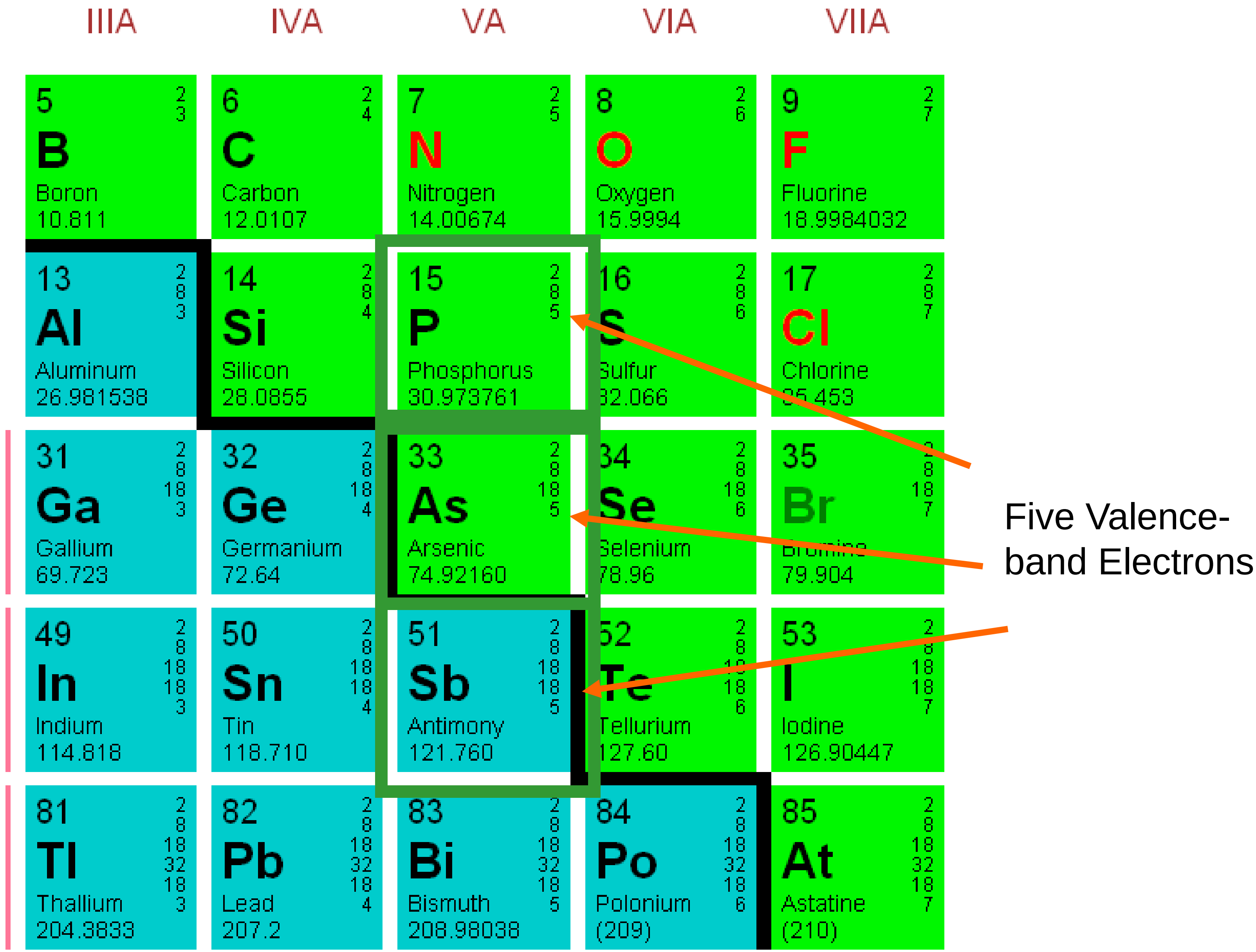
Serves as an "acceptor" of electrons

Acts as a p-type impurity when used as a silicon dopant

All elements in group III have 3 valence-band electrons



http://www.oftc.usyd.edu.au/edweb/devices/semicdev/doping4.html

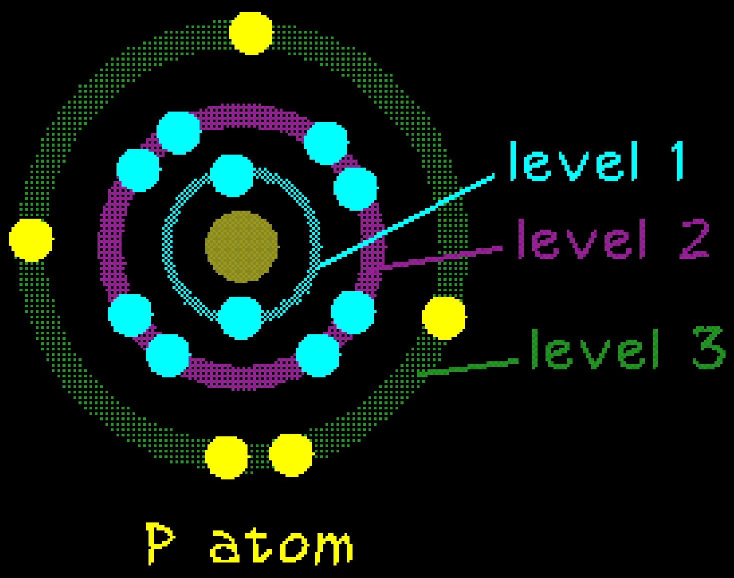


Serves as an "donor " of electrons

Acts as an n-type impurity when used as a silicon dopant

All elements in group V have 5 valence-band electrons

The Atom of Phosphorus (P)



15 | 2 8 5

P

Phosphorus

30.973762

$[Ne]3s^2\ 3p^3$

5 | 2 3

B

Boron

10.811

$1s^2\ 2s^2\ 2p^1$

14 | 2 8 4

Si

Silicon

28.0855

$[Ne]3s^2\ 3p^2$

33 | 2 8 18 5

As

Arsenic

74.92160

$[Ar]3d^{10}\ 4s^2\ 4p^3$

51 | 2 8 18 18 5

Sb

Antimony

121.760

$[Kr]4d^{10}\ 5s^2\ 5p^3$

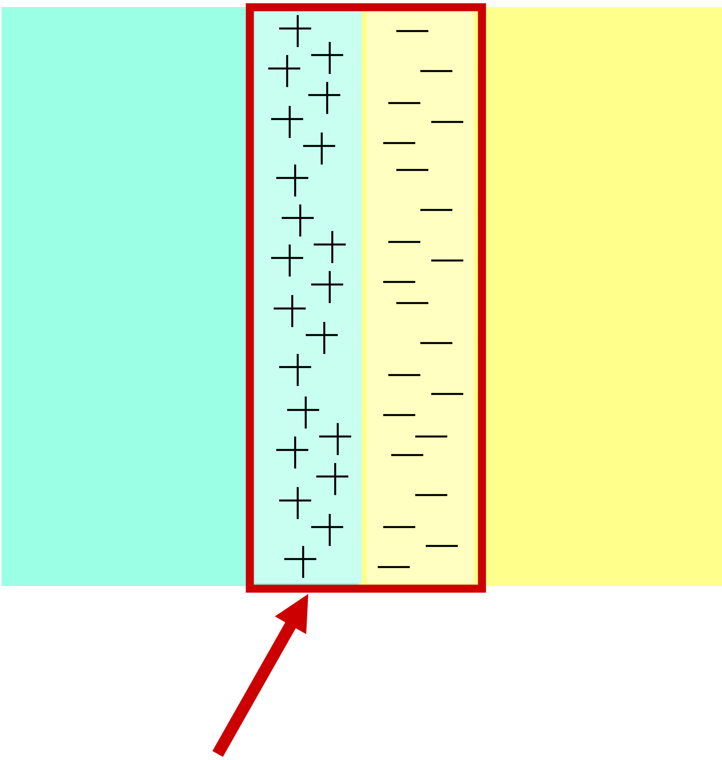
Silicon Dopants in Semiconductor Processes

B (Boron) widely used dopant for creating p-type regions

P (Phosphorus) widely used dopant for creating n-type regions
(bulk doping, diffuses fast)

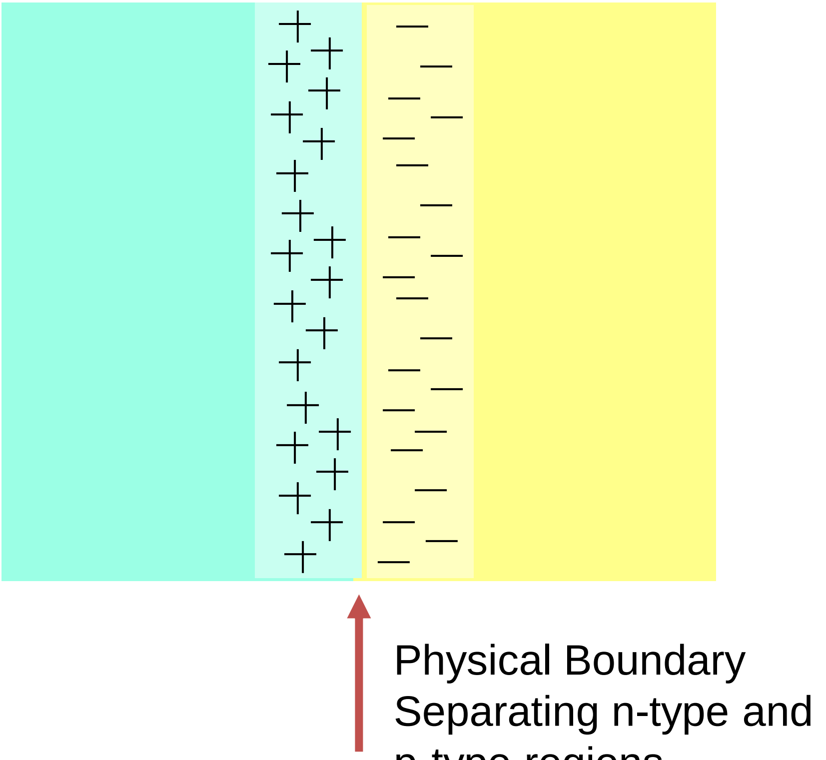
As (Arsenic) widely used dopant for creating n-type regions
(Active region doping, diffuses slower)

Diodes (pn junctions)



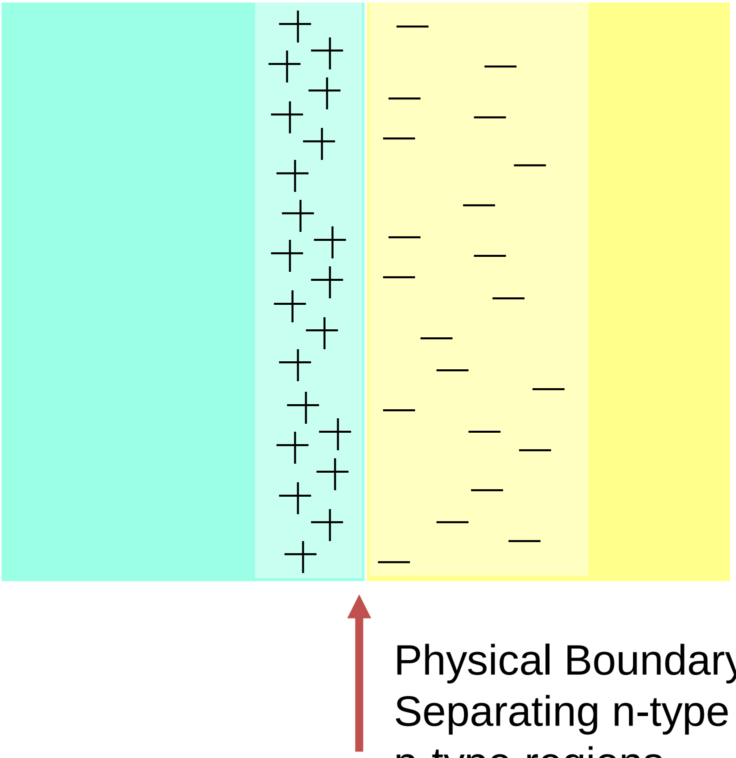
Depletion region created that is ionized but void of carriers

pn Junctions



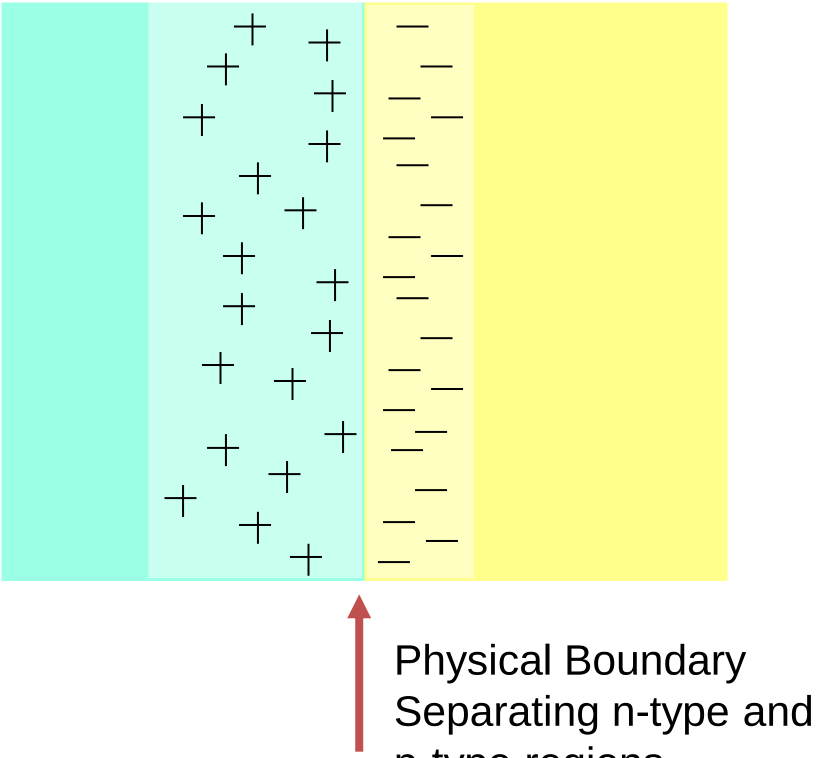
If doping levels identical, depletion region extends equally into n-type and p-type regions

pn Junctions



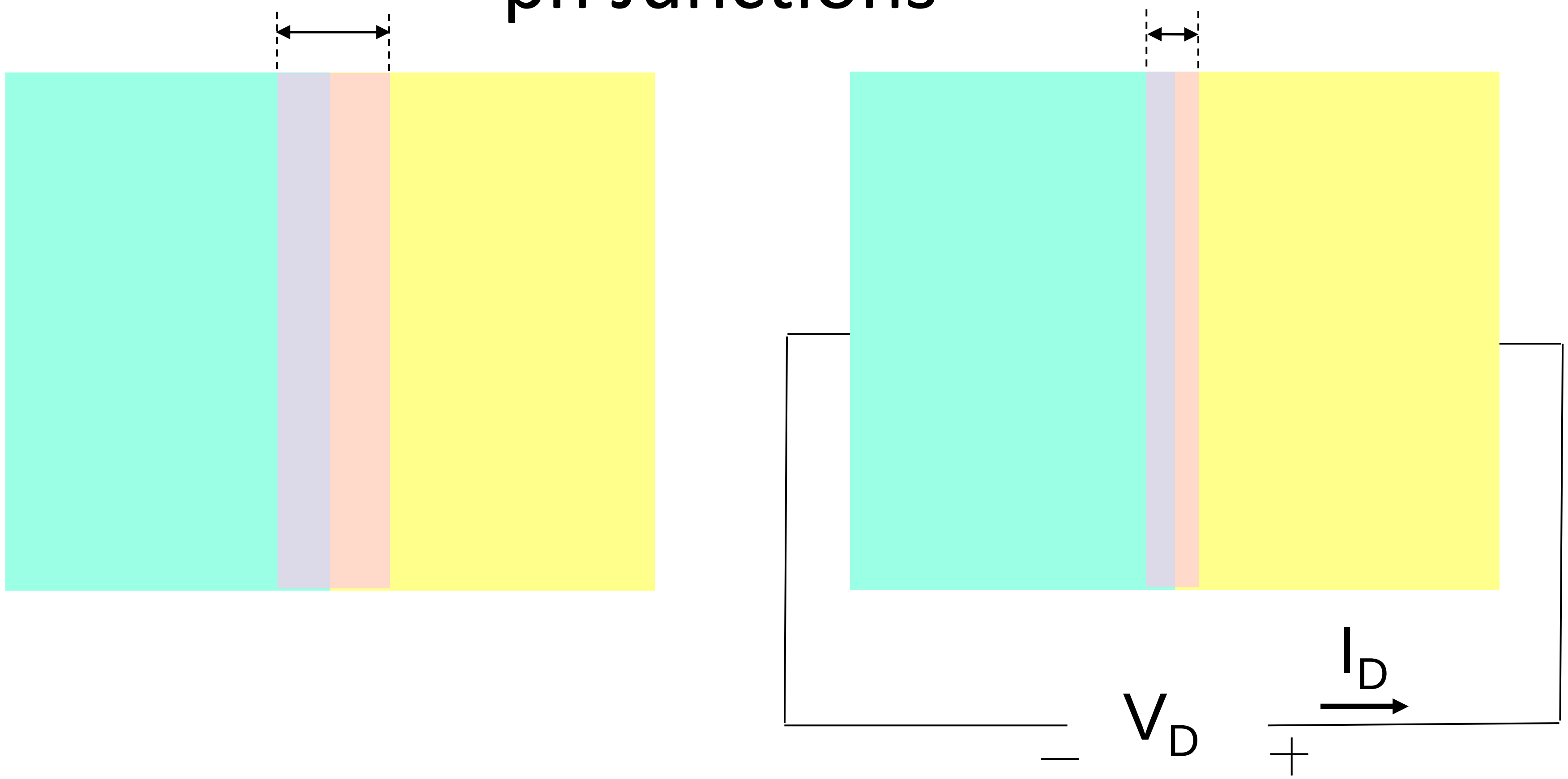
Extends farther into p-type region if p-doping lower than n-doping

pn Junctions



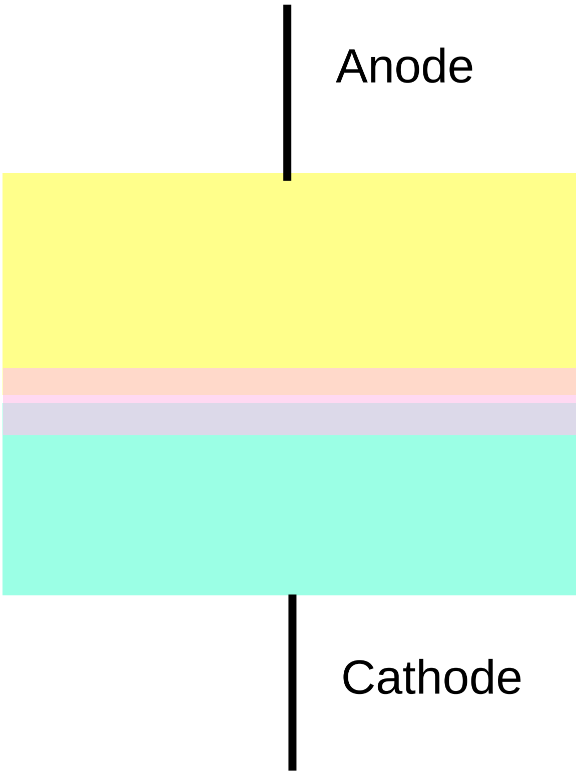
Extends farther into n-type region if n-doping lower than p-doping

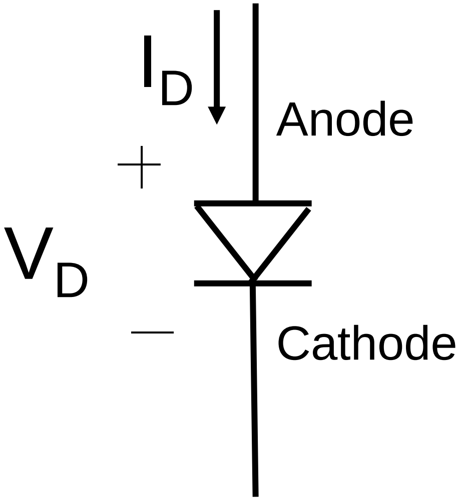
pn Junctions



- Positive voltages across the p to n junction are referred to forward bias
- Negative voltages across the p to n junction are referred to reverse bias
- As forward bias increases, depletion region thins and current starts to flow
- Current grows <u>very rapidly</u> as forward bias increases
- Current is very small under revere bias

pn Junctions

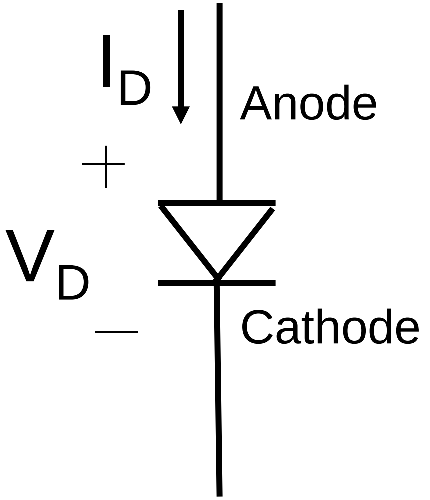




Circuit Symbol

pn Junctions

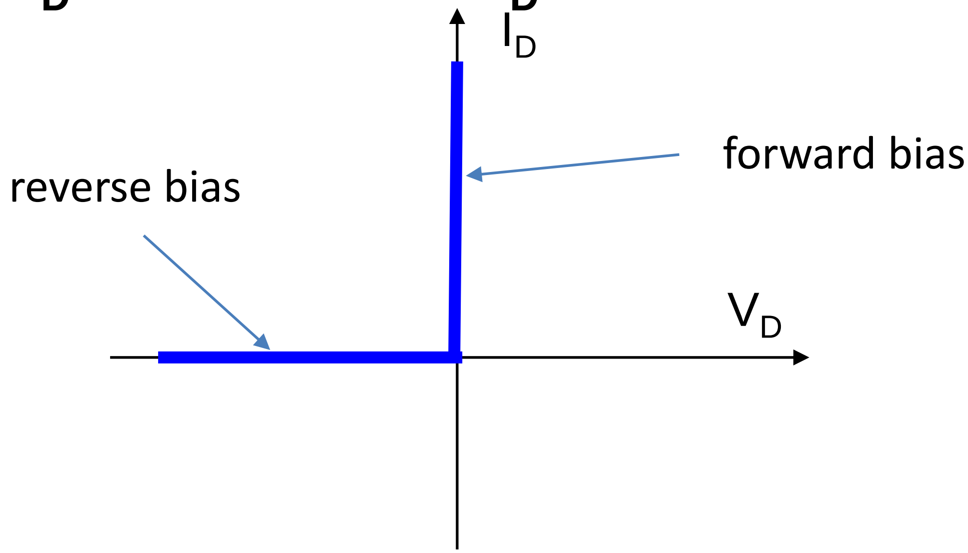
- As forward bias increases, depletion region thins and current starts to flow
- Current grows <u>very rapidly</u> as forward bias increases



Simple Diode Model:

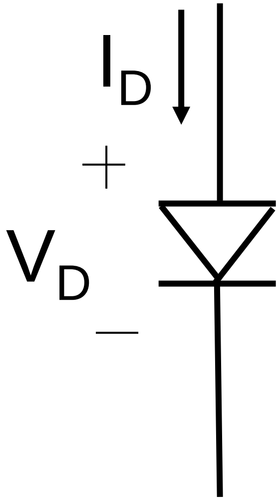
$V_D = 0$ $I_D > 0$ Forward bias

$I_D = 0$ $V_D < 0$ Reverse bias

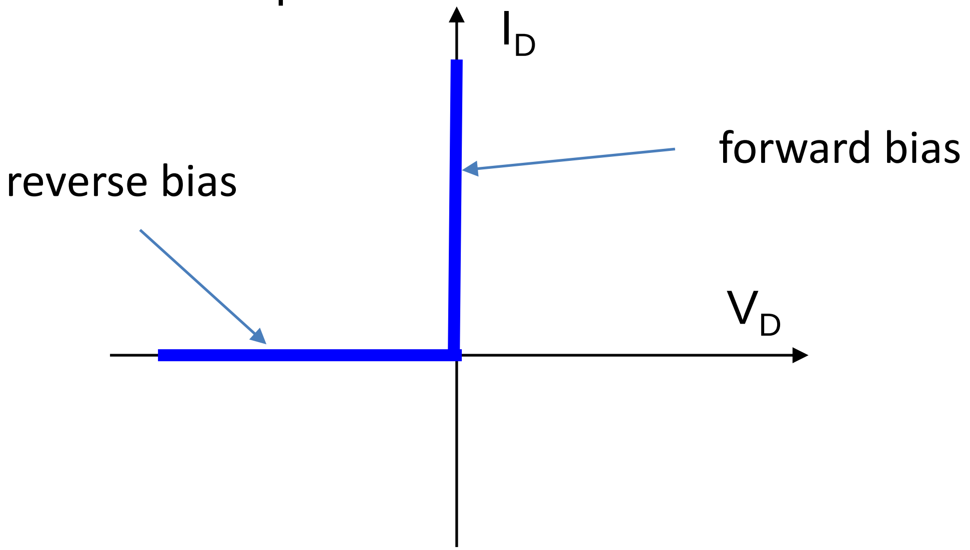


Simple model often referred to as the "Ideal" diode model

pn Junctions

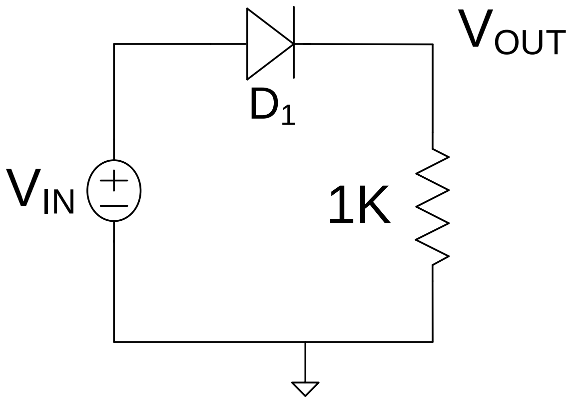


Simple Diode Model:

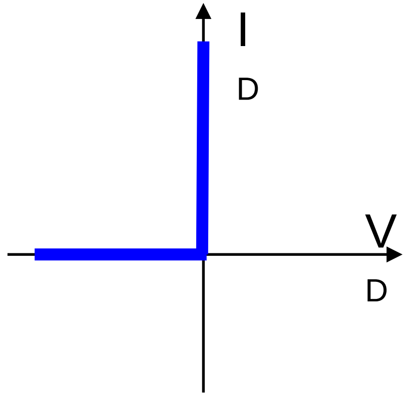


pn junction serves as a “rectifier” passing current in one direction and blocking it in the other direction

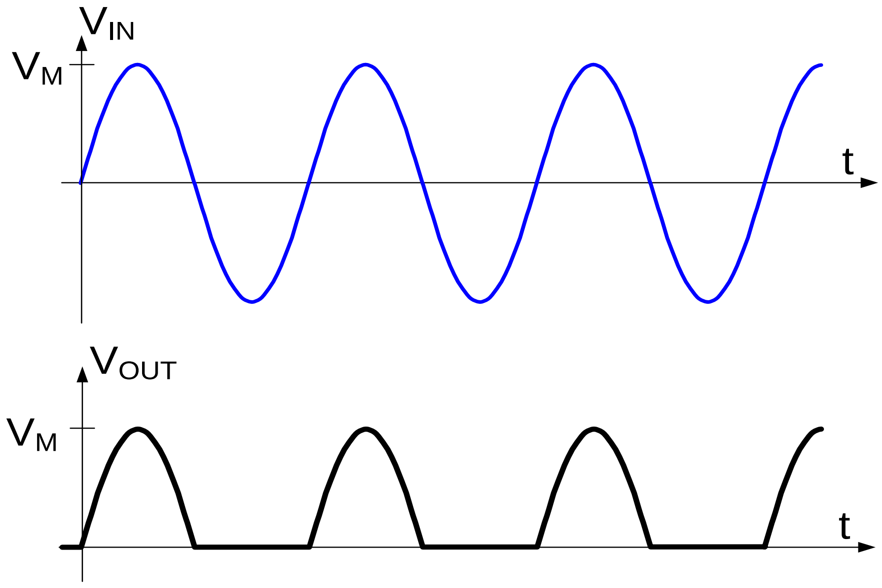
Rectifier Application:



Simple Diode Model:



$V_{IN}=V_M\sin\omega t$



Analysis based upon “passing current” in one direction and “ blocking current” in the other direction

Stay Safe and Stay Healthy !

End of Lecture 13